What Is Claimed Is:

1. A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric comprising the steps of:

a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;

b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;

c. positioning said first precursor web atop said second precursor web; and

d. hydroentangling said first and second precursor webs so as to form said nonwoven fabric.

2. A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said first layer comprises a blend of 60% lyocell fiber and 40% modacrylic fiber.

3. A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said second layer comprises a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

4. A method of making a structurally stable three-dimensionally imaged flame-retardant nonwoven fabric comprising the steps of:

a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;

b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;

c. providing a three-dimensional image transfer device;

d. positioning said first precursor web atop said second precursor web;

e. advancing said first and second precursor webs onto said three-dimensional image transfer device; and

f. hydroentangling said first and second precursor webs so as to form said imaged nonwoven fabric.

5. A structurally stable hydroentangled flame-retardant nonwoven fabric comprising a first layer and a second layer, wherein said first layer comprises a blend of lyocell fiber and modacrylic fiber and said second layer comprises a blend or lyocell fiber, modacrylic fiber, and para-amid fiber, whereby said first and second layers are hydroentangled so as to form said fabric.

6. A structurally stable three-dimensionally imaged flame-retardant nonwoven fabric comprising a first layer and a second layer, wherein said first layer comprises a blend of lyocell fiber and modacrylic fiber and said second layer comprises a blend or lyocell fiber, modacrylic fiber, and para-amid fiber, whereby said first and second layers are hydroentangled on a three-dimensional image transfer device so as to form said fabric.